AMENDMENT OF SOLICITATI	ON/MODIFICATI	ON OF CONT	RACT	1. Contract I		Page 1 Of 5
2. Amendment/Modification No.	3. Effective Date	4. Requisition/Pur	chase Req			o. (If applicable)
P00001	2000NOV07	SEE SC	HEDULE			
6. Issued By	Code W52H09	7. Administered B		than Item 6)		Code S3915A
TACOM-ROCK ISLAND		DCMC PHILAD	ELPHIA			
AMSTA-LC-CFA-B		PO BOX 1142		111 0405		
RITA NELSON (309)782-4858 ROCK ISLAND IL 61299-7630		PHILADELPHI	A PA 19	111-0427		
EMAIL: NELSONR@RIA.ARMY.MIL			SCD C	PAS NONE	AD	P PT SC1012
8. Name And Address Of Contractor (No., Stro	eet, City, County, State and			9A. Amendmen		
	,	1				
RUOFF AND SONS INC			<u> </u>	OD D-4-J (C	T4 11)	
1030 ROSE AVE RUNNEMEDE NJ 08078-1053				9B. Dated (See	item 11)	
1011121222 110 00070 1000			x	10A. Modificat	tion Of Contra	act/Order No.
				DAAE20-00-P-	0220	
TYPE BUSINESS: Other Small Business	Performing in U.S.		_	10B. Dated (Se		
Code 99620 Facility Code				2000JUN23	e 100m 13)	
	THIS ITEM ONLY APPLI	ES TO AMENDME	NTS OF SC	DLICITATION	IS	
The above numbered solicitation is amend						
is extended, is not extended.	aca as set forth in item 14.	The nour and date	specifica 10	r receipt or on	icis	
Offers must acknowledge receipt of this amount	endment prior to the hour	and date specified in	the solicita	ition or as ame	nded by one o	f the following methods:
(a) By completing items 8 and 15, and return	ning copies	of the amendments:	(b) By ackn	owledging rece	ipt of this am	endment on each copy of the
offer submitted; or (c) By separate letter or ACKNOWLEDGMENT TO BE RECEIVE	0					
SPECIFIED MAY RESULT IN REJECTION						
change may be made by telegram or letter,	provided each telegram or	letter makes referen	ce to the so	licitation and t	his amendmer	nt, and is received prior to the
opening hour and date specified. 12. Accounting And Appropriation Data (If re	quired)					
12. Accounting And Appropriation Data (If re ACRN: AA NET DECREASE: -\$450.00	1					
13 THIS	ITEM ONLY APPLIES T	O MODIFICATION	NS OF CON	JTRACTS/ORI	DERS	
KIND MOD CODE: C	It Modifies The Contra				DLKS	
A. This Change Order is Issued Pursua The Contract/Order No. In Item 10				The Ch	nanges Set For	th In Item 14 Are Made In
B. The Above Numbered Contract/Ord Set Forth In Item 14, Pursuant To T			Changes (su	ch as changes i	in paying offic	e, appropriation data, etc.)
X C. This Supplemental Agreement Is En	tered Into Pursuant To Au	thority Of: 49.402	-4(a)			
D. Other (Specify type of modification a	and authority)					
E. IMPORTANT: Contractor X is not	, is required to sign	this document and	return	(copies to the Is	ssuing Office.
14. Description Of Amendment/Modification (headings, including	solicitation	/contract subje	ect matter whe	re feasible.)
CHE CHOND DAGE FOR DECORDED						
SEE SECOND PAGE FOR DESCRIPTION						
Except as provided herein, all terms and condi	tions of the document refer	renced in item 9A or	10A, as he	retofore chang	ed, remains ui	nchanged and in full force
and effect. 15A. Name And Title Of Signer (Type or print)	16A Name	And Title (Of Contracting	Officer (Type	or print)
13A. Name And Title Of Signer (Type of print)	MARY DONG	OVAN			or print)
15B. Contractor/Offeror	15C. Date Signed			MIL (309)782	2-4895	16C. Date Signed
13D. Contractor/Oneror	13C. Date Signed	16B. United	i states Of A	AIIICI ICA		Toc. Date Signed
	_	Ву		/SIGNED/		
(Signature of person authorized to sign)		· ·	Signature of	Contracting C		EODM 20 (DEV. 10.92)
NSN 7540-01-152-8070		30-105-02			STANDAKD	FORM 30 (REV. 10-83)

CONTINUATION SHEET

Reference No. of Document Being Continued

PIIN/SIIN DAAE20-00-P-0330 MOD/AMD P00001

Page 2 of 5

Name of Offeror or Contractor: RUOFF AND SONS INC

SUPPLEMENTAL INFORMATION

THE PURPOSE OF THIS MODIFICATION IS TWOFOLD AS FOLLOWS:

- 1. INCORPORATE CLAUSE ENTITLED PHOSPHATE COATING REQUIREMENT, 52.210-4501.
- 2. EXTEND THE DELIVERY SCHEDULE AS SET FORTH IN SECTION B.

CONSIDERATION FOR THIS EXTENSION IS \$450.00.

THE TOTAL CONTRACT AMOUNT IS DECREASED FROM \$20,730.00 TO \$20,280.00

ALL OTHER TERMS AND CONDITIONS REMAIN THE SAME.

*** END OF NARRATIVE A 005 ***

CONTINUATION SHEET

Reference No. of Document Being Continued PIIN/SIIN DAAE20-00-P-0330

MOD/AMD P00001

Page 3 **of** 5

Name of Offeror or Contractor: RUOFF AND SONS INC

ITEM NO	SUPPLIES/SERVICES	QUANTITY	UNIT	UNIT PRICE	AMOUNT
	SUPPLIES OR SERVICES AND PRICES/COSTS				
0001AA	PRODUCTION QUANTITY WITHOUT FIRST ARTICLE/QV	30	EA	\$** N/A **	\$ 20,280.00
	NSN: 1025-01-079-3088				
	NOUN: SUPPORT, RAMMER				
	FSCM: 19204				
	PART NR: 12012182				
	SECURITY CLASS: Unclassified PRON: M101F200M1 PRON AMD: 02 ACRN: AA				
	AMS CD: 070011				
	Packaging and Marking				
	Inspection and Acceptance INSPECTION: Origin ACCEPTANCE: Origin				
	Deliveries or Performance DOC SUPPL				
	REL CD MILSTRIP ADDR SIG CD MARK FOR TP CD				
	001 W52H090063A051 W25G1U J 1				
	DEL REL CD QUANTITY DEL DATE				
	001 30 31-JAN-2001				
	FOB POINT: Destination				
	SHIP TO: PARCEL POST ADDRESS				
	(W25GlU) XU TRANSPORTATION OFFICER				
	DDSP NEW CUMBERLAND FACILITY				
	BUILDING MISSION DOOR 113 134				
	NEW CUMBERLAND PA 17070-5001				
	CONTRACT/DELIVERY ORDER NUMBER				
	DAAE20-00-P-0330/0000				

CONTINUATION SHEET

Reference No. of Document Being Continued

PIIN/SIIN DAAE20-00-P-0330

MOD/AMD P00001

Page 4 of 5

Name of Offeror or Contractor: RUOFF AND SONS INC

DESCRIPTION/SPECIFICATIONS/WORK STATEMENT

	<u>Status</u>	Regulatory Cite	Title	Date
1	CHANGED	52.210-4501	PHOSPHATE COATING REQUIREMENT	MAR/2000

TACOM-RI

PHOSPHATE COATING REQUIREMENT

MAR/2000

The following requirements regarding phosphate coating are applicable to this solicitation and any resultant contract in addition to those requirements set forth in specification MIL-DTL-16232G as called out on the drawings with a finish per paragraphs 5.3.1 and 5.3.2 of MIL-STD-171.

- a. Paragraph 3.1 of MIL-DTL-16232G refers to "Preproduction Inspection". The appropriate address to which phosphate coating procedures should be sent by the contractor is Commander, Tank-automotive and Armaments Command - Rock Island site, ATTN: AMSTA-LC-CFA-B Rock Island, IL 61299-7630. The contract number must be cited on all phosphate coating procedures being submitted to TACOM-RI for review and approval. Procedures shall include product name and manufacturer of all chemicals to be used. All processes, equipment, and controls used for phosphating shall be described in detail.
- b. Paragraph 3.2.5-c of MIL-DTL-16232G refers to the "Chromic acid rinse, (Classes 1, 2, and 3)." The final rinse shall be checked by a standard free and total acid titration along with a pH reading prior to starting production and at least every 8 hours thereafter.
- c. Paragraph 4.7.3 of MIL-DTL-16232G refers to "Weight per unit area of phosphate coatings." The frequency for testing coating weight is every 8 hours.
- d. Paragraph 4.7.5 of MIL-DTL-16232G refers to "Accelerated corrosion resistance." Accelerated corrosion resistance shall be determined in accordance with 4.7.5.1. The frequency for testing accelerated corrosion resistance per ASTM B117 is every 8 hours.

(End of clause)

(CS6510)

CONTENT A TION CHEET		Reference No. of Document Being Continued				Page 5 of 5			
CONTINUATION SHEET			PIIN	/SIIN DAAE20-00-P-033	MOD/AMD PO	0001			
Name of Offeror or Contractor: RUOFF AND SONS INC									
ONTRAC	T ADMINISTRATION DATA								
LINE	PRON/	OBLG S	TAT /		INCREASE/DECREASE		CUMULATIVE		
TEM_	AMS CD	ACRN JOB OR		PRIOR AMOUNT	AMOUNT		AMOUNT		
001AA	M101F200M1 070011	AA 2	\$	20,730.00 \$	-450.00	\$	20,280.00		
				NET CHANGE \$	-450.00				
ERVICE					ACCOUNTING		INCREASE/DECREASE		
NAME	BY ACRN AA		<u>CLASSIFICAT:</u> C6G 6D	<u>ION</u> 26FB S11116	<u>STATION</u> W52H09	Š	AMOUNT		
Army	AA	91 A4930A	C0G 0D	2016 511110	W52H09	· _	-450.00 -450.00		

NET CHANGE FOR AWARD: \$

 PRIOR AMOUNT
 INCREASE/DECREASE
 CUMULATIVE

 OF AWARD
 AMOUNT
 OBLIG AMT

 20,730.00
 \$ -450.00
 \$ 20,280.

20,280.00